

Amber[®] Mill Direct – QUICK USER GUIDE

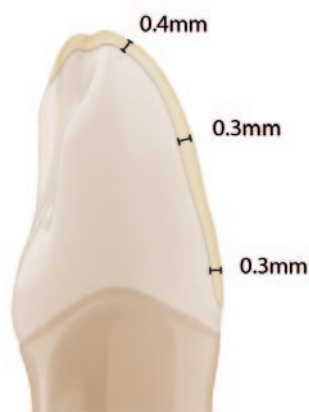
INDICATIONS

- Inlays
- Onlays
- Veneers
- Anterior Crowns
- Posterior Crowns

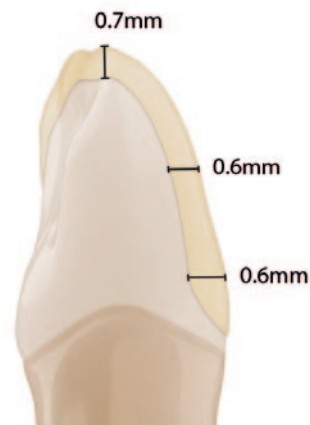
CONTRAINDICATIONS

- Very deep subgingival preparations
- Maryland bridges
- Patients with severely reduced residual dentition
- Bruxism
- Cantilever bridges

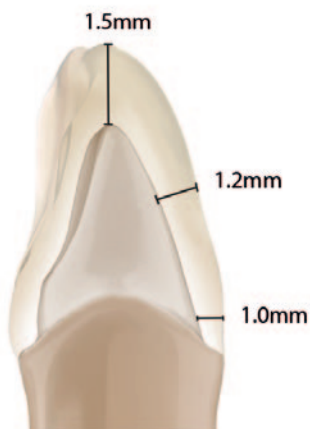
PREPARATION GUIDE



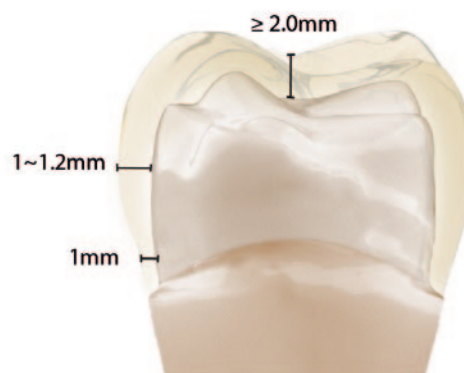
Thin Veneer



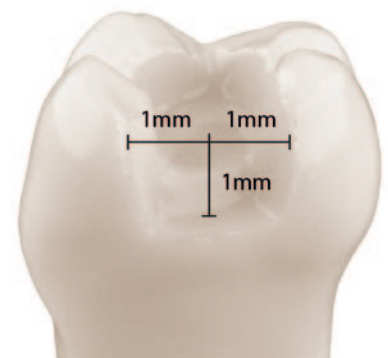
Veneer



Anterior Crown

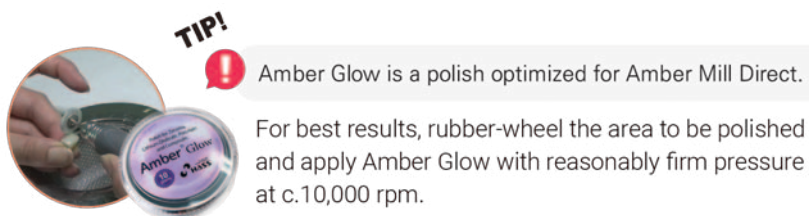


Posterior Crown



Inlay/Onlay

WORKFLOW



WITHOUT
Amber Glow



WITH
Amber Glow



ADM polishing
with Amber Glow

CEMENTATION



TIP!

- Keep to the recommended etching times; exceeding the time can cause fragility.
- Refer to the manufacturer's recommendations on the use of silane.

Amber[®] Mill Direct – OPTIONS

OPTION 1: STAIN/GLAZE

If your restoration **requires more characterization**, simply stain/glaze to achieve better esthetic results.



OPTION 2: LOWER THE TRANSLUCENCY

Controllable transmission (from HT to LT)

If you want to modify the value and opacity of the restorations, you can change from HT to LT by simply baking over 840°C (max. 860°C).

Stand-by temperature B	Closing time S	Heating rate t ₁	Firing temperature T ₁	Holding Time H ₁	Vacuum 1 V ₁₁ / V ₁₂	Vacuum 2 V ₂₁ / V ₂₂	Long-term cooling L	Cooling time t ₁
400°C	3:00 min.	45°C	840°C (max. 860°C)	1:00 min.	450°C	840°C (max. 860°C)	690°C	-

*840°C is the minimum recommended temperature for LT co-firing.

*Programat CS